


Tru-R molded polystyrene insulation is a closed cell, moisture resistant rigid foam used for all types of cooler and freezer applications. Tru-R insulation conforms to ASTM C578, "Standard Specification for Rigid, Cellular Polystyrene Thermal Insulation".

Tru-R insulation is manufactured under an industry leading quality control program monitored by UL and further recognized in UL Evaluation Report UL ER40266-01.



PRODUCT								
		100	130	150	250	400	600	
Compressive Strength <sup>1,2</sup> @ 10% deformation, min. ASTM D1621	psi (kPa)	10 (69)	13 (90)	15 (104)	25 (173)	40 (276)	60 (414)	
R-value <sup>1</sup> , Thermal Resistance, per inch, ASTM C518	20°F	°F·ft <sup>2</sup> ·h/Btu (°K·m <sup>2</sup> /W)	4.4 (0.77)	4.5 (0.80)	4.8 (0.85)	5.0 (0.88)	5.0 (0.88)	5.1 (0.90)
	55°F	°F·ft <sup>2</sup> ·h/Btu (°K·m <sup>2</sup> /W)	4.0 (0.71)	4.1 (0.72)	4.4 (0.77)	4.6 (0.81)	4.6 (0.81)	4.7 (0.83)
Density, Nominal ASTM C303	lb/ft <sup>3</sup> (kg/m <sup>3</sup> )	1.0 (16)	1.25 (20)	1.5 (24)	2.0 (32)	2.5 (40)	3.0 (48)	
Flexural Strength <sup>1</sup> , min. ASTM C203	psi (kPa)	25 (173)	30 (208)	35 (242)	50 (345)	60 (414)	75 (517)	
Water Vapor Permeance <sup>1</sup> of 1.0 in. thickness, max., perm ASTM E96		5.0	3.5	3.5	2.5	2.5	2.5	
Water Absorption <sup>1</sup> by total immersion, max., volume % ASTM C272		4.0	3.0	3.0	2.0	2.0	2.0	
Flame Spread ASTM E84		<25	<25	<25	<25	<25	<25	
Smoke Developed ASTM E84		<450	<450	<450	<450	<450	<450	
ASTM C578 Compliance, Type		I	VIII	II	IX	XIV	XV	

<sup>1</sup> Please refer to ASTM C578 specification for complete information.

<sup>2</sup> Compressive strength is measured at 10 percent in accordance with ASTM C578. A safety factor is required to prevent long-term creep for sustained loads. For static loads, a safety factor of 3:1 is recommended.

## Thermal Performance.

The R-value of Tru-R insulation remains constant and does not suffer from R-value loss. The closed cell structure of Tru-R insulation contains air and not blowing agents which deplete over time.

## Exposure to Water and Water Vapor.

The mechanical properties of molded polystyrene are unaffected by moisture. Exposure to water or water vapor does not cause swelling.

## Temperature Exposure/Flame Retardants.

Molded polystyrene is able to withstand the rigors of temperature cycling, assuring long-term performance.

Although flame retardants used in the manufacture of molded polystyrene provide an important margin of safety, all molded polystyrene products must be considered combustible.

The maximum recommended long-term exposure temperature for Tru-R insulation is 165°F (74°C).

## Weathering.

Long-term exposure to sunlight causes yellowing and a slight embrittlement of the surface due to ultraviolet light. This has little effect on mechanical properties. If stored outdoors, cover molded polystyrene with opaque polyethylene film, tarps, or similar material.

## Termite Resistant.

Foam plastic insulations have been shown to become termite infested under certain exposure conditions. Tru-R insulation with borate provides resistance to termite infestation. Please review literature on Tru-R insulation with borate for complete information.

## Resistance to Mold and Mildew.

Molded polystyrene will not decompose and will not support mold or mildew growth. Molded polystyrene provides no nutrient value to plants or animals.

## Adhesives, Coatings, and Chemicals.

Solvents which attack molded polystyrene include esters, ketones, ethers, aromatic, and aliphatic hydrocarbons and their emulsions, among others. If molded polystyrene is to be placed in contact with materials (or their vapors) of unknown composition, pretest for compatibility at maximum exposure temperature.

Do not install or use molded polystyrene with coal tar pitch, highly solvent-extended mastics, or solvent-based adhesives without adequate separation.

## Warranty.

Thermal Foams offer a product warranty ensuring thermal performance, physical properties, and termite resistance.



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